

1700 K5 5 Inch Gutter Machine



Reliable,
Durable
Quality from
Knudson

The K5 is
our most
economical
gutter
machine,

Shown with
optional
Forward Pull
Rack Shear

Highlights

- 416 Stainless and Hard Chrome Steel Rollers
- Powder-coated Frame, Lids and Spools
- Emergency Stop switch at entry end
- Eight powered stations

Standard Features

- 1 Hp Motor
- Double Uprights
- Single Spool
- Anti-foreign Object Device
- Tape Holder
- Guillotine Style Shear

Options

- Forward Pull Rack Shear
- Triple Uprights
- Coil Cradle
- Free Float (Hook Unit)
- Overseas Wiring (220 Volts/50 Hz)
- CE Wiring Package
- Width Adapter
- Footage Counter
- Bottom Bead Assembly

MADE IN THE U.S.A.

800-548-2622 knudsonmfg.com

The 1700 K5 seamless gutter forming machine produces 5-in K-Style seamless gutters. The K5 is our most economical gutter machine, incorporating all the quality features, engineering, and warranty that have made Knudson rollformers the most trouble-free in the industry

This machine features a 1 HP motor, double uprights

and a single gutter spool. A patented forming process initiates all bends only 15-in from entry. Options include a swiveling cradle, free-float assembly and coil width adapter. Also available as options are 2nd or 3rd spools; single, double or triple coil cradles; run-out stands; rack shear; overseas wiring (220 Volts/50 Hz) and CE wiring package. Each machine comes with a detailed operation and adjustment video.

SPECIFICATIONS

Model 1700 K5 Gutter Machine

Material Gauge	
Steel:	.018-in - .021-in
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Aluminum:	.022-in - .032-in
Material Gauge	
Copper:	16oz. to 20oz.
Material	
Strip Width:	11.75-in - 12.0-in
Machine Length:	91.0-in
Machine Width:	21.0-in
Machine Height:	44.0-in
Machine Weight:	960.0 lbs.
Stations:	8 Powered
Production Speed:	35 feet per minute
Electrical Power:	115 Volt AC, 50-60 Hz 20 Amps, #12 AWG Extension Cord
Cutoff Shear:	Guillotine
Warranty:	2 year limited parts warranty, 6 months limited shear parts warranty

Profiles



Distributor Information

Accessories



5 Inch Coil Cradle Coil cradles eliminate loading spools and allow quick change for short coil. The 5-in coil cradle has a 400 lb. capacity and is available with machine or floor mount.



Roll Out Stands Supports fully-formed gutter at a level height over uneven surfaces. Provides for straighter, longer lengths of gutter. One stand recommended for every 15-ft of gutter.

Coil Saver The Coil Saver is the newest innovation in coil handling equipment. Made of durable, high strength urethane-coated fabric, and featuring a specialized handle fastening system, the Coil Saver protects and holds palletized coils closed.



Valley Flow Reducer This innovative device stops water shooting over rain gutters during big storms. Water slows as it runs over the SFR turbulators, and flows into the gutter rather than overshooting. (Patent pending)



Bottom Bead Assembly



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